WHEEL HOUSING REINFORCEMENT (ASSY)
REPLACEMENT

1. REMOVE SIDE PANEL NO.2 REINFORCEMENT (See page BP-74)
2. REMOVE FRAME REAR UPPER CROSSMEMBER (See page BP-62)
3. REMOVE SIDE PANEL NO.4 REINFORCEMENT (See page BP-51)
4. REMOVE WHEEL HOUSING REINFORCEMENT
5. INSTALL WHEEL HOUSING REINFORCEMENT

(a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.
6. MEASURING THE ENGINE COMPARTMENT DIMENSIONS (See page BP-95)
7. INSTALL SIDE PANEL NO.4 REINFORCEMENT (See page BP-52)
8. INSTALL FRAME REAR UPPER CROSSMEMBER (See page BP-63)
9. INSTALL SIDE PANEL NO.2 REINFORCEMENT (See page BP-75)
10. APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)
11. APPLYING SEALER TO THE ENGINE COMPARTMENT (See page PC-1)
12. APPLYING ANTI-RUST AGENT

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.